

HSEUlreg10001

DIN Rail

Made in Germany

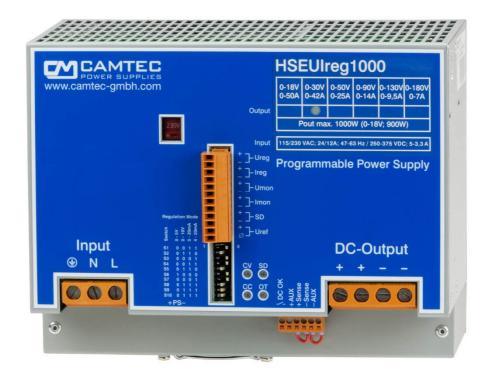
1000W Programmable Power Supply current and voltage programmable

Specification:

- Metal housing
- 90% efficiency
- -25°C...+60°C full output power
- Galvanic insulated
- Controlled Fan
- · Continuous short circuit protected
- Overload (OVP) & low voltage protected
- Soft start & auto-recovery
- Hold up time >30ms
- No base load required
- Electronic inrush current limiter 13.8Apeak

- Analogue interface 0-5Vdc/0-10Vdc/0-20mA/4-20mA
- Real time output monitoring of voltage and current
- External shutdown
- Sense control
- Series & parallel operation
- DIN Rail 35mm & wall mount
- Screw terminals AWG20...AWG6
- High reliability, shock & vibration proof
- 24 hours burn in test
- EMI/EMS EN61000-6-2.3, EN55022 class B
- IEC(EN)60950-1 in accordance to cUL60950/16950

Available outs: 0...18V, 0...30V, 0...50V, 0...90V, 0...130V, 0...180V, 0...240V, 0...400V



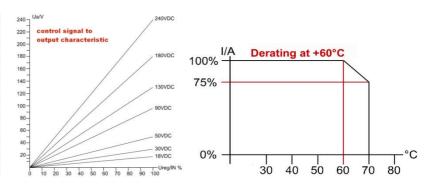






AC Input Range	90132Vac / 184265Vac , 4763Hz , 250375Vdc									
AC Input Rating	115Vac<18	115Vac<18.4A 230Vac<9.0A 250Vdc<5.0A 375Vdc<3.3A								
Rated DC Voltage	018V	030V	050V	090V	0130V	0180V	0240V	0400V		
Overvoltage Protection	22Vdc	35Vdc	59Vdc	105Vdc	150Vdc	210Vdc	280Vdc	450Vdc		
Max. DC Current -25°C+60°C	050A	042A	025A	014A	09,5A	07A	05,3A	02,4A		
Max. DC Current +70°C	037,5A	031,5A	018,8A	010,5A	07,1A	05,3A	04A	03,2A		
Ripple Peak 230Vac 20MHz	40mVpp	40mVpp	120mVpp	150mVpp	200mVpp	300mVpp	400mVpp	400mVpp		
Pmax	1000W cor	1000W continuous								
Operation failure relay	Yes, break	contact (fig	.4), protecti	ve electrical	I separation	≤60Vdc				
Sense function	Compensa	tion 2V per	lead load, p	rotective ele	ectrical sepa	ration ≤60V	dc			
Remote Shutdown	Yes, protec	ctive electric	cal separation	on ≤60Vdc						
Analogue Interface	Yes, protec	ctive electric	cal separation	on ≤60Vdc						
Digital Interface	Yes, availa	ble option (incl. Softwa	re), protecti	ve electrical	separation	≤400Vdc (t.	b.a.)		
Derating	+60°C+70)°C 2.5%/°C								
Accuracy	< ± 1.5% in	terface								
Load regulation	< ± 0.05% ()-100%								
Slew Rate	15ms rise	ime 0VUn	nax							
Response Load Change	<1ms 10-10	00%, 100-10	%							
Base Load	None									
Efficiency 230Vac	90% typica	l								
Short Circuit Protection	Continuou	s								
Idling-proof	Yes, contin	nuous								
Temperature Control	Yes, therm	al shutdowi	n with auto i	recovery (+7	⁷ 0°C, meteriı	ng distance	10mm)			
Hold Up Time	>30ms 230	Vac								
Inrush Current	<9,8Aeff <	13.8Apeak ((230Vac) act	ive inrush c	urrent limite	er				
Softstart	100ms typi	cal								
Cooling	Controlled	Fan from m	nanufacture	EBM Papst	t (Germany)					
Ambient Operating Temp.	- 25°C+7	0°C								
Ambient Storage Temp.	- 40°C+8	5°C								
Environment	Humidity 9	5% non-cor	ndensing @	25°C, climat	te class. 3k3	, pollution r	ate II			
EMI	EN55022 c	lass B								
EMS	EN61000-6	-2,3								
Safety	EN60950-1	, EN60204-1								
Safety class 1(A)	VDE0805, VDE0100									
Isolation Path	> 8mm									
Input / Output	Galvanic ir	sulated 300	00Vac							
Meantime By Failure (MTBF)	40000h (IEC61709)									
	400000h (II	_001700,	156x200x114,5mm							
Dimensions (HxWxD)		•								
, ,		•								

		work.resist.Ω
Progamme [V]	010Vdc	1 ΜΩ
Progamme [V]	05Vdc	1 ΜΩ
Progamme [A]	020mA	500 Ω
Progamme [A]	420mA	500 Ω
Monitoring [V]	010Vdc/5mA	
Monitoring [V]	05Vdc/5mA	
Shutdown	Open Collect.	
Sensing	2V per lead load	
Reference [V]	10Vdc/5mA	
Reference [V]	5,2Vdc/5mA	
Power Good	Relay	"b" contact



Datasheet



Ordering Information:

Output	Type (DIN-Rail standard)	Part Number	Built-in 5W Power Sink	Part Number	Option	Part Number
018V	HSEUlreg10001.18T	304.1085.001CA	HSEUIreg10001.18TPS	304.1085.011CA	USB 2.0 Interface	304.1098.001CA
030V	HSEUlreg10001.30T	304.1085.002CA	HSEUIreg10001.30TPS	304.1085.012CA	UI.Drive Software XP/W7/W8	
050V	HSEUlreg10001.50T	304.1085.003CA	HSEUIreg10001.50TPS	304.1085.013CA	ADTW201	304.1090.001CA
090V	HSEUlreg10001.90T	304.1085.004CA	HSEUIreg10001.90TPS	304.1085.014CA	DC-repeater	
0130V	HSEUlreg10001.130T	304.1085.005CA	HSEUlreg10001.130TPS	304.1085.015CA	PS200 external	304.xxxx.001CA
0180V	HSEUlreg10001.180T	304.1085.006CA	HSEUIreg10001.180TPS	304.1085.016CA	200W Power Sink	
0240V	HSEUlreg10001.240T	304.1085.007CA	HSEUIreg10001.240TPS	304.1085.017CA	Wall Mount Kit	220.1002.001CA
0400V	HSEUIreg10001.400T	304.1085.009CA	HSEUIreg10001.400TPS	304.1085.019CA		

Conception

The HSEUIreg power supply series realizes very high power efficiency in a space-saving housing. Latest generation electrical devices relate to the high reliability of all CAMTEC products. The CAMTEC philosophy is, to employ 125°C low ESR ultra long life capacitors where expedient to achieve a superior lifetime of our products. The HSEUIreg-series is made for Measuring & Control-Units to allow an easy design of P- or PI-controllers at an attractive price value.

Thermal shutdown (p.6 fig.4)

The HSEUlreg-series is featured with a thermal overload shut down and auto recovery behaviour.

Control type

The power supplies accurately works down low output voltages down to 0V. Thereby the switching frequency is absolute stabile.

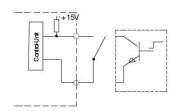
The output response is linear to the input signal.

Sensing feature (p.5)

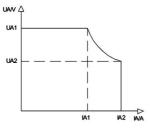
The HSEUIreg has a sense operation mode to compensate potential drop at the supply line. It is a standard for the 0...18Vdc, 0...30Vdc and 0...50Vdc types. For all other types it is a feature up on request.

Shutdown feature

All HSEUIreg units are featured with a shut down (open collector). ON= open contact, OFF= closed contact 1Vdc max. . The shutdown connections have an internal pull-up resistor with 6800 Ω at the plus line (+15V inserted).



UI-characteristic:



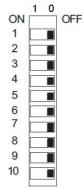
UA1	IA1	UA2	IA2	Pmax
18V	50.0A	18V	50.0A	1000W
30V	33.3A	24V	42.0A	1000W
50V	20.0A	40V	25.0A	1000W
90V	11.1A	72V	14.0A	1000W
130V	7.7A	105V	9.5A	1000W
180V	5.6A	144V	7.0A	1000W
240V	4.2A	190V	5.3A	1000W
400V	2.4A	320V	3.2A	1000W
	18V 30V 50V 90V 130V 180V 240V	18V 50.0A 30V 33.3A 50V 20.0A 90V 11.1A 130V 7.7A 180V 5.6A 240V 4.2A	18V 50.0A 18V 30V 33.3A 24V 50V 20.0A 40V 90V 11.1A 72V 130V 7.7A 105V 180V 5.6A 144V 240V 4.2A 190V	18V 50.0A 18V 50.0A 30V 33.3A 24V 42.0A 50V 20.0A 40V 25.0A 90V 11.1A 72V 14.0A 130V 7.7A 105V 9.5A 180V 5.6A 144V 7.0A 240V 4.2A 190V 5.3A

Programmable Outputs:

Output Voltage & output current control:

The output voltage is linear proportional to the input signal.

10% input signal will deliver 10% of the maximum output voltage, 50% input will give a ratio of 50% output and 100% will provide 100% output. The USEUIreg features $0.5Vdc,\,0.10Vdc,\,0.20mA$ or 4.20mA control signal input. The setting has to be chosen from a DIP-switch at the front-side. The input impedance is $1M\Omega$ with voltage control mode settings. The input impedance is 500Ω with current control mode settings.



Pos.	0 - 5V	0 - 10V	0 - 20mA	4 - 20mA
S01	0	0	1	1
S02	0	1	1	0
S03	0	0	0	1
S04	0	0	1	1
S05	0	1	1	0
S06	1	0	0	0
S07	0	0	0	1
S08	0	1	1	1
S09	0	1	1	1
S10	0	1	1	1

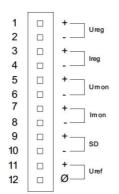
Tolerance compensation adjust:

It is not necessary to adjust the basic of the output voltage or output current level. The engineers abandoned a compensation potentiometer to prevent malfunction from wrong basic adjustments.

Warning:
Tuning the output voltage over the maximum level may cause deviations from the technical data table. If the control inputs are not connected at all this may cause a minimum voltage of 100mV at the device main outputs.

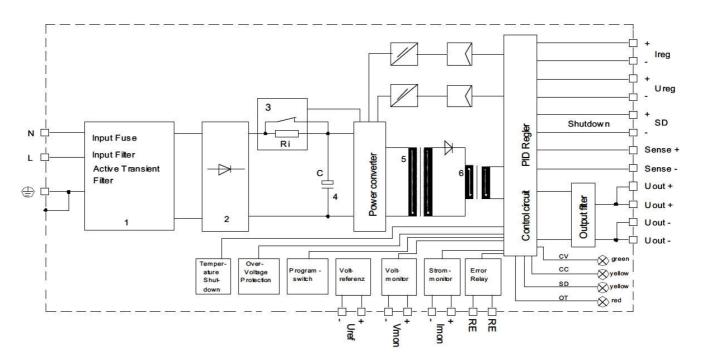
All control I/O are connected to Uref
The current operation mode features

The current operation mode features a 500R input impedance to the control inputs. Be aware that your PLC is capable to trigger recommended line power.



PIN	Description	Value
01	+ V progr. input	0-5V 0-10V
02	- V progr. input	0-20mA 4-20mA
03	+ A progr. input	0-5V 0-10V
04	- A progr. input	0-20mA 4-20mA
05	+ V progr. output	0-5V/0-10V 5mA
06	- V progr. output	
07	+ A progr. output	0-5V/0-10V 5mA
80	+ A progr. output	
09	+ SD shutdown	Open collector
10	- SD shutdown	Open collector
11	+ Uref	5.2V /10V 5mA
12	- Uref	ref return

p.3/9 06.13E



1) Active Transient Filter 2) Rectifier 3) Inrush Current Limiter 4) Load Capacitor 5) Power Transformer 6) Storage Choke Lighting: CV = constant voltage operation CC = constant current operation SD = shutdown operation OT = temperature failure >70°C

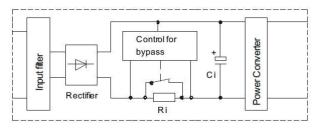
Technical Description

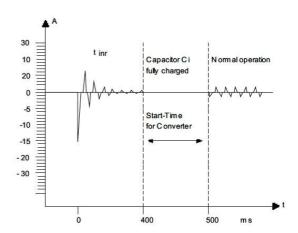
The HSEUIreg-Series is a programmable switch mode power supply. Engineered and manufactured in by CAMTEC in Germany, it is designed for challenging applications like railway, drives, test-stands and machine-building. The HSEUIreg provides a low Ripple-Noise, good Load-Regulation and high efficiency >90% (typ. @ 230Vac). High-end long life capacitors guarantee Hold-up-Time and extended lifetime of the power supply. Our HSEUIreg-design starts complex loads easily. The internal control manages illegal operating conditions to prevent your system from failures. An operation failures recording is on board via galvanic insulated relay connection (page 2 table). All HSEUIreg power supplies are idling-proof and short circuit protected. Supply units of the same type and output voltage feature parallel or series operation.

The HSEUlreg also features active high input transients with suppressor diodes, X2-capacitors and varistors. The design rules set value on extended interference immunity and safety. The PSU is engineered in accordance to EN60950-1 and EMC-compatibility to EN55022 class B.

Indicator	230Vac
Peak inrush current	13.8A peak
Effektive inrush current (RMS)	9.8Aeff
Inrush duration (tinr)	400ms
Over all power-up time	500ms

Inrush Current Limiter Block Diagram

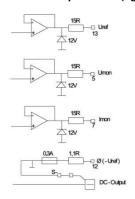




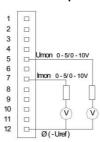
Datasheet



Monitor Outputs SCM (fig.1)



Monitor Output Connections (fig.2)



Monitor Outputs

The monitor outputs are buffered with OP-amplifiers, preresistors & parallel connected zener diodes (fig.1). The monitor outs can be selected between +5Vdc or +10Vdc control voltage. The signal is absolute proportional to the adjusted output voltage and current. The monitor outputs are non-floating. Connections see figure 2.

Programmable Inputs

The output voltage and the output current are programmed with an analogue signal. The input signal is selectable between 0-5Vdc, 0-10Vdc, 0-20mA or 4-20mA with a front sided DIP-switcher. The response is very exact and. The output response behaves linear to the control signal.

The inputs are protected with internal pre-resistors, zener diodes and capacitors (fig.3). The capacitor limits the slew rate, accurately. The program inputs are non-floating. The monitor GND is connected to the negative pole of the main outputs. An incorrect connection triggers an internal PTC fuse. Unlocking the incorrect connection resets this fuse to being recovered (auto recovery).

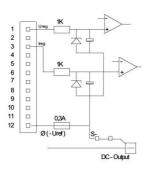
External potentiometer control mode (fig.4)

The USEUIreg features an internal reference voltage of Uref = 5,2Vdc or 10,4Vdc, selected with the DIP-switch. An external pre-resistor or a potentiometer of 10k can be connected to adjust the output voltage and current.

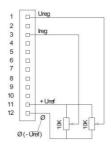
Sense Mode

The HSEUIreg provides sensing connections to compensate voltage drop down from wire system. The maximum compensation is 2V (fig.9). Be aware that this operation mode may recommend extended preparations concerning interference elimination or other protections. It should be set by the advanced Non-sense mode recommends the S+/- connected to AUX +/- with very short wires = Local Sensing (fig.5)

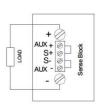
Program Inputs SCM (fig.3)



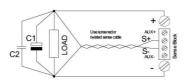
Program Input Connections (fig.4) (example with external poti)



Local Sensing (fig.5)



Remote Sensing (fig.6)

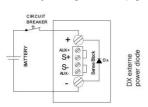


Remote Sensing (2V per lead load, fig6)

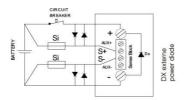
Disconnect local sensing wires (fig.1) from the AUX +/- and the S +/- connections. Connect the sense lines to the load. Be sure that +/- connections are matching!

To basically prevent from interferences enable to twist sense compensation lines. To reduce inductive influences make sure that load wires are installed closely each other. Driving a pulsative load requires a large electrolytic and a ceramic capacitor being connected (see fig.6 C1 & C2). Make sure that C1 & C2 are not oscillating with load wires. This would cause ripple voltage into the lines. The internal over voltage protection (OVP) controls the output voltage directly at the output connectors. It opens automatically in case of failure from the source (p.6 fig.4).

Battery Charger Mode (fig.7)



External Sense Protection (fig.8)

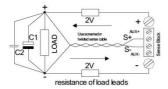


Battery Charger Mode (fig.7)

The HSEUlreg is the perfect a battery charger. It can be used as constant voltage (CV) or constant current charger (CC). As a stand-alone solution the HSEUIreg features constant charging with automatic over charging protection. Used with an external control unit (PLC) the HSEUIreg charges any battery backup application you need to install, at very low investment cost with a perfect control and system compatibility from the PLC.

We advise to use a circuit breaker to prevent from disconnections. Use fast Z-types with the double battery dc-voltage capability, like being used for semiconductor protection.

Maximum Sense Compensation (fig.9)

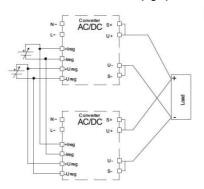


Remote Sensing with battery charger

Using the HSEUIreg as a battery charger, avoid remote sensing operation mode. It may cause serious damage to the unit when the battery connections are being mixed up. If you really need to install Remote Sensing apply to the figure 8 circuit. Good values are 250mA for Si fuses and 3...5A capability for the diodes.

Series Connection (fig.1)

Parallel Connection (fig.2)

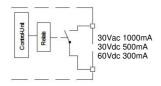


Over Voltage Protection (3a)

Temperature Derating (fig.3)

Vout	OVP	lout -25°C+60°C	lout +70°C
018Vdc	22Vdc	50.0A	37.5A
030Vdc	35Vdc	42.0A	31.5A
050Vdc	59Vdc	25.0A	18.8A
090Vdc	105Vdc	14.0A	10.5A
0130Vdc	150Vdc	9.5A	7.1A
0180Vdc	210Vdc	7.0A	5.3A
0240Vdc	280Vdc	5.3A	4.0A

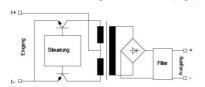
Power Good (fig.4)



Function LED-Bar

CV	GRN	Constant voltage
CC	YEL	Constant current
SD	YEL	shutdown
OT	RED	Over

ADTW201 Isolating Transformer (fig5)





Series Connection (fig.1)

To increase output voltage equal HSEUIreg can be connected in series. The control I/O should be galvanic insulated in the series mode. If not the minus main output is connected to the control I/O. Use our external option Isolating Transformer ADTW201 being validated with the HSEUIreg. Be aware of safety norms if your target output voltage exceeds safety voltage.

Parallel Connection (fig.2)

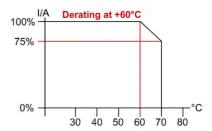
To increase the output power up to 5 HSEUIreg can be parallel connected. Advise using busbars to connect HSEUIreg in parallel. Always use identical length and identical cross sections to the busbar.

ADTW201 Isolating Transformer (option) (fig.5)

The isolating transformer is used to galvanic isolate impressed current. The device is self powered. The input to output ratio is 1:1. For further information seek advice from page 10.

Derating & Over Temperature (fig.3)

If the ambient temperature exceeds trigger pint >70°C the HSEUIreg shuts down (metering point 10mm from outside device). After being recovered from over temperature the device restarts automatically to normal operation.



OVP over voltage protection (3a)

The HSEUlreg features over voltage protection. Exceed the OVP results in a locked shutdown mode. Resuming the failure causes automatic restart into normal operation.

Power Good Signal (fig.4)

Galvanic insulated open with failure, closed at normal operation.



Technical Information ADTW201 exte	ernal DC-Repeater
Input (le)	020mA, 420mA (max. 50mA)
Voltage drop (Uw)	Uw>1.5V (le=20mA)
Max. apparent ohmic resistance (Ra)	500R @ le=20mA
Input Impedance (R)	R=Ra+Uw/IE
Barrier Frequency (Fa)	Fa=5kHz (-3dB) with Ra=500R @ le=20mA
Output	1:1
Ripple / Noise	>0,5% with 20mA and Ra=500R
Linear Failure	>0,03% / 100R
Transient oscillation current	35uA
Latency	150us 020mA, Ra=500R, 1090%
Isolation Voltage Input/output	500V
Operation Temperature	050°C
Temperature Drift	Approx. 15ppm/K
Weight	21g
Ordering Information	Part No: 304.1090.001CA

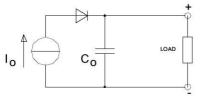


Quick down programming (Option PSINK)

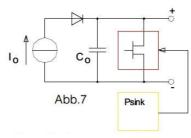
The power sink option features returned power to be terminated very quickly. The PSINK records the output power status and guarantees a constant output voltage. The PSINK also provides quicker response time on setting down the output voltage.

Applications sample: DC-drives & ATE test systems

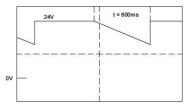
Most of modern dc-drives are controlled by a PWM (pulse wide modulation) controller. Such controllers feature a very flexible speed control and high efficiency. A disadvantage of PWM controlled drives is the returned power into the system while decelerating the motor. The dragging of the motor inverts the drive into a generator. The returned power may cause trouble or serious defects to the dc-system, but definitely slows down the decelerating process of a drive. The returned energy is not terminated quickly enough and results in rising system voltage. An integrated load, called power sink, terminates the returned power very quickly and enables the drive to small dynamic latency (see figure). ATE test-systems require quick down programming of the output voltage. Most ATE applications need to drag down the output voltage to 0V as a new testee is put into the system. A power supply without a power sink is simply not quick enough to terminate the energy at the output capacitors. Therefore an electronic power sink manages the output voltage to reset very quickly. Overall test time is being reduced and the testee is uncontrolled transient voltage protected.



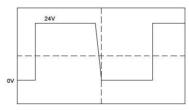
Conventional power supply circuit simplified, without PSINK



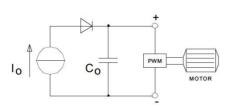
PSINK equipped power supply



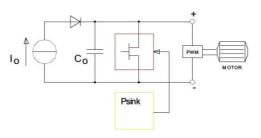
Latency of conventional power supply



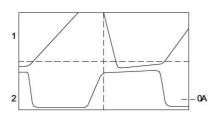
Latency of PSINK equipped power supply



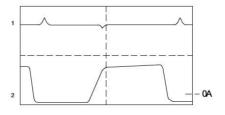
Conventional power supply: breaking power charges output capacitor Co



PSINK equipped power supply: absorbs breaking energy



Dynamic reaction of conventional power supply: uncontrolled voltage rises with negative reverse current



Dynamic reaction of PSINK equipped power supply: load current switches between positive and negative

Dynamic response

A common power supply is usually not designed to absorb returned power from its connected load.

The negative load current will recharge the capacitor Co. The output voltage starts rising and get out of control.

This is essential to the mathematic formula dv/dt=i/C.

As a simple electronic power sink module is equipped to the power supply unit, the output voltage will constantly being kept at the desired level. The power sink provides very quick dynamic response. The output voltage only rises to a minimal notching ratio for a very short spell.

Using a power supply unit without equipped power sink in such application may result into serious damage or uncontrolled OVP activity to the power supply unit.



Technical Data					
Outline	Factory built in				
Continuous	5W				
Power					
Capability					
Peak Power	10W				
Capability	(100ms)				

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Coating Option

We offer the USEUIreg-series with optional coating. It is to be used in e.g. dusty, dirty, high humidity, or in awaiting quick temperature changes. Short circuit and corrosion at print board lines and at solder points can be prevented. The coat itself is a transparent acrylic resin. It is procured with a robotics varnishing machine.

Peters SL 1306 N-FLZ (transparent) IEC60216-1 2001, IPC-CC-830B, UL listed as permanent coating FileNo.: E80315, UL94V-0

Ordering Information: ad extension C to the type number: HSEUIreg10001.180TC

Test	Time	Α	В	C ¹)	D	Type test and factory tests are
Type Test	60s	2500Vac	3000Vac	500Vdc	500Vdc	conducted by the manufacturer.
Factory Test						Do not repeat the test in field.
Field Test	2s	2000Vac	2000Vac	500Vdc	500Vdc	Field test rules:
				1) >90Vdc	= 1500Vac	

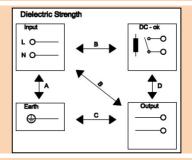
- a) Use approriate test equipment which apply the voltage with a slow ramp
- b) Connect L1 and N together, as well as all output poles

+ voltage

- voltage

C - voltage

- Use only AC test-voltages with 50/60Hz. The output voltages is floating and has no ohmic reference to ground.
- d) If testing output voltages are ≥60Vdc remain to security directives.
 Use only isolated screw drivers to adjust output voltages.



Terminal Connects:

AC Main Input	DC
GND common	DC
N - wire	DC
L - wire	DC
	DC

C Mains Outputs C + voltage Ureg = pro

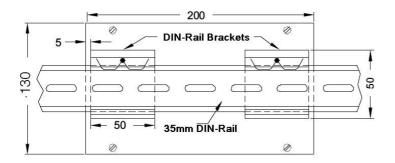
- Ureg = programmable voltage input
 Ureg = programmable current input
 Umon = voltage monitor output
 Imon = current monitor output
- SD = shut down input Uref = reference voltage (poti connection)

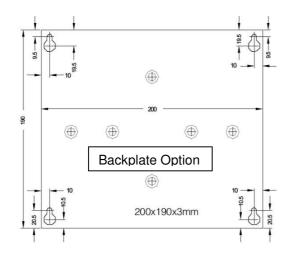
Standard Feature Connects

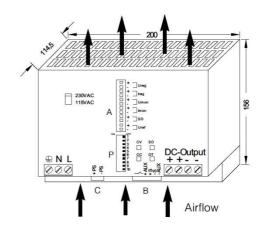
C= external power sink
B= sense connections (S+/-) & operation failure relay (output)

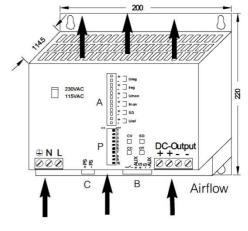
Mechanics & Installation of the HSEUlreg

Stable metal/aluminium housing IP20. To allow adequate convection, a free air space of 50mm (top/bottom) and 5mm (sidewalls) is required; for active devices 15mm space from the sidewalls. For free air convection it is necessary to install the HSEUIreg horizontal. You can use the DIN-Rail installation (equiped standard) with our patented 35mm DIN-Rail bracket according to EN60275. It is easy to mount/dismount while snaping it onto the 35mm DIN-Rail - any tools necessary. A wallmount backplate (option) is available, too

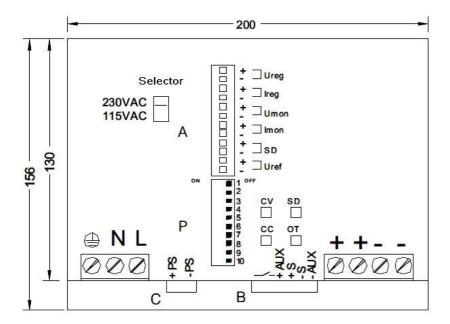


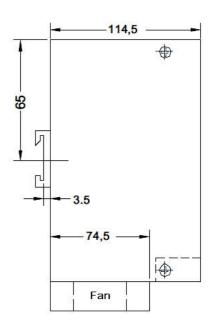












Safety Instructions: Please read all warnings and advices carefully before installing or operating the HSEUIreg. Retain this operation manual always ready to hand. The HSEUIreg must be installed by specialist staff only.

Installation:

- The HSEUIreg is designed for systems fulfilling the safety norms of $% \left\{ 1,2,\ldots ,n\right\}$
- dangerous voltages/energy and fire prevention Installation is restricted to specialists only, make sure that the AC wire system is free of voltage
- Opening the HSEUIreg, making any modifications to it, dismounting any screws from it, operating the HSEUIreg out of specification and/or using it in appropriate area will unevitably result in loosing manufactureres guarantee; we decline taking any responsibility for risk of demages caused to someones health or to any installed system.
- Attention: The HSEUIreg has an internal input fuse. It is necessary to wire an automatic circuit braker to the line. We suggest to use a 16A-type with B-characteristic. It is verboten to operate the HSEUIreg without protective earth wired. It essential to install a line switch before the HSEUIreg.

Warnings:

Disregard these warnings can cause fire, electic shock, serious accident and death.

- Never operate the HSEUlreg without Protective Earth Conductor
- Before connecting the HSEUIreg to the AC wire system make all wires free of voltage and assure accidently
- Allow neat and professionel cabeling
- Never open nor try to repair the HSEUIreg by yourself. Inside are dangerous voltages that can cause electric shock hazard.
- Avoid metal pieces or other conductive material to fall into the HSEUlreg
- Do not operate the HSEUIreg under damp or wet
- It is verboten to operate the HSEUIreg under Ex conditions or i

All parameters base on 15 minutes run-in @ full load / 25°C / 230Vac 50/60Hz, as otherwise stated.